

Introduction

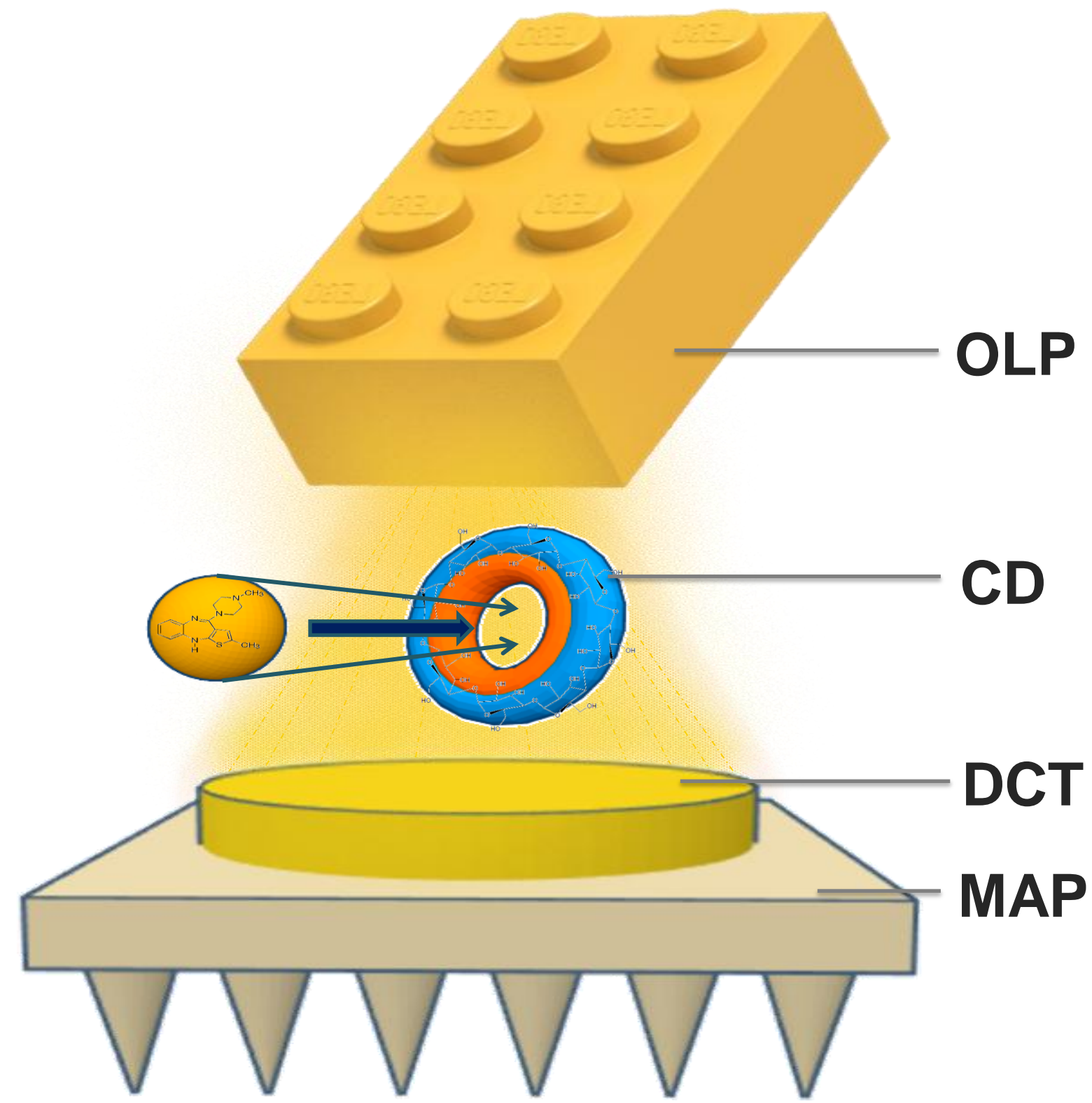


Figure 1. Hydrogel-forming MAPs for the delivery of a hydrophobic or "brick dust-like" drug.

- Olanzapine (OLP) is an atypical antipsychotic drug with indications for the treatment of schizophrenia, mania and bipolar disorder [1].
- As with 70% of emerging therapeutic agents, OLP displays poor aqueous solubility, and therefore reduced oral bioavailability; leading to frequent side effect occurrence and consequently poor patient adherence [2].
- It is proposed that the rate-controlled delivery of the hydrophobic drug OLP via minimally-invasive, pain-free, hydrogel-forming Microarray patches (MAPs) will demonstrate reduced side effect incidence and increased patient acceptance [3].

Experimental

- Initial screening of different solubility enhancing cyclodextrin (CD) molecules through phase solubility investigations to identify the most suitable CD for use with OLP.
- Solid state OLP/ Hydroxypropyl-β-CD (HP-β-CD) inclusion complexes were then produced by spray drying (SD).
- Directly compressed tablets (DCTs) with varying compositions, containing OLP, HP-β-CD and common oral excipients were formulated using Stat-Ease® Design Expert software.
- Finally, *in vitro* delivery of OLP from DCTs via hydrogel-forming MAPs was evaluated using the modified Franz cell apparatus.

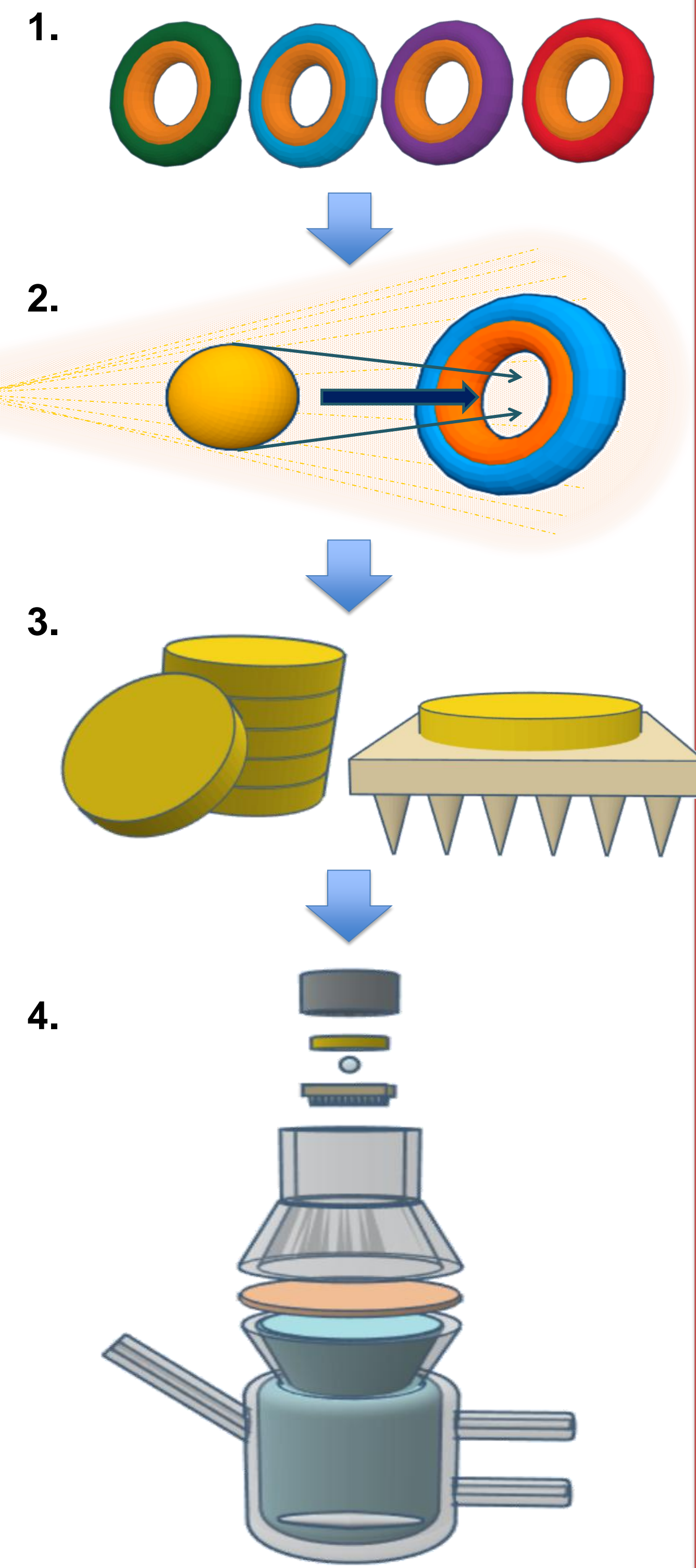


Figure 2. A summary of the experimental steps involved in this work.

Results

- HP-β-CD is the most suitable CD for use with OLP (6-fold enhancement of OLP's aqueous solubility).
- Further processing of OLP and HP-β-CD by SD facilitated a 42-fold improvement in the aqueous solubility of OLP.

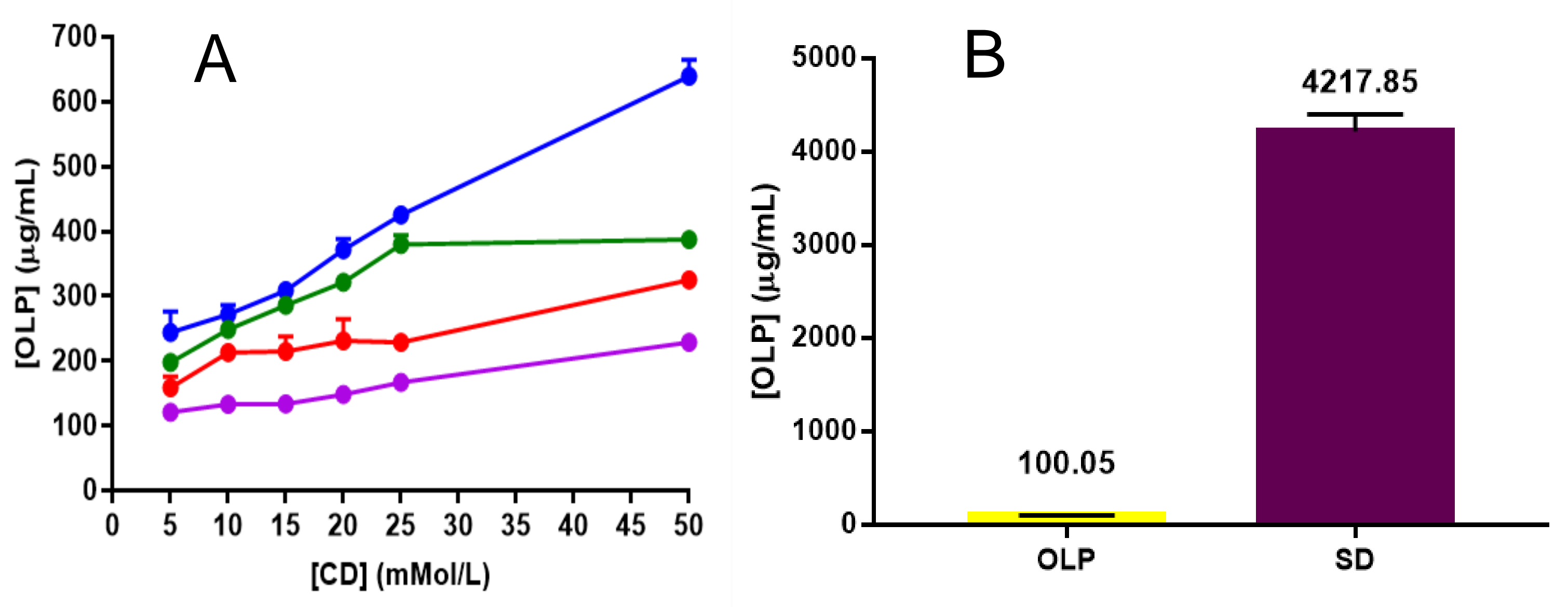


Figure 3. (A) Phase solubility data at 24 h for OLP with increasing concentrations of HP-β-CD, β-CD, HP-γ-CD and γ-CD, and (B) Saturation solubilities of OLP and OLP/ HP- β-CD inclusion complexes formed by SD in PBS. (means + SD, n = 5).

- Two previously reported hydrogel-forming MAP formulations were tested *in vitro* using the Franz cell apparatus *i.e.* Gantrez-based [4] and PVA-based [5] formulations.

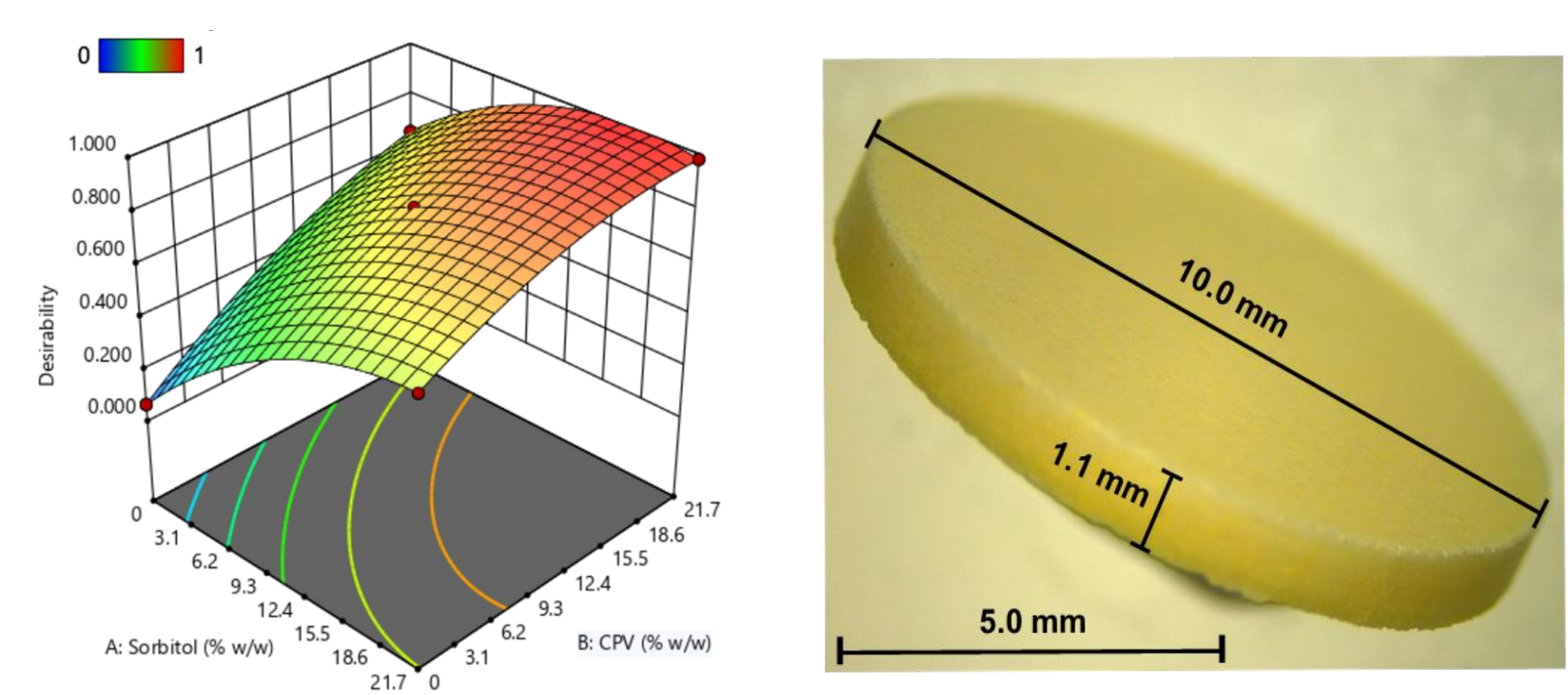


Figure 4. (A) Representative response surface plot used to optimise DCT formulation and (B) an image of a DCT.

- DCTs were formulated so that they contained 0.7% w/w OLP in all cases (Table 1).

Table 1. Formulation compositions of DCTs tested *in vitro* alongside hydrogel-forming MAPs.

Formulation	Excipient composition (% w/w)	Processing method
OLP	Anhydrous glucose - 99.3	Direct compression at 0.5 T for 20 s.
CD	HP-β-CD - 99.3	See OLP
DX	HP-β-CD - 78.3, D-Sorbitol - 7.0, Crospovidone - 14.0	See OLP
SD	See SD	OLP and HP-β-CD dissolved in Methanol (MeOH) and then spray dried, prior to excipient addition and direct compression as with OLP
PEG-SD	HP-β-CD - 78.3, PEG 3400 - 21.0	OLP, HP-β-CD and PEG 3400 spray dried as with SD and then directly compress as with OLP

- After 24 h, only those DCTs containing HP-β-CD had successfully delivered the hydrophobic drug OLP.
- The greatest amount of OLP was delivered using SD and PEG-SD DCTs in combination with PVA-based MAPs; 375.10 ± 68.02 µg (~ 54.13% total OLP content) and 473.27 ± 40.44 µg (~ 68.29% total OLP content) respectively.

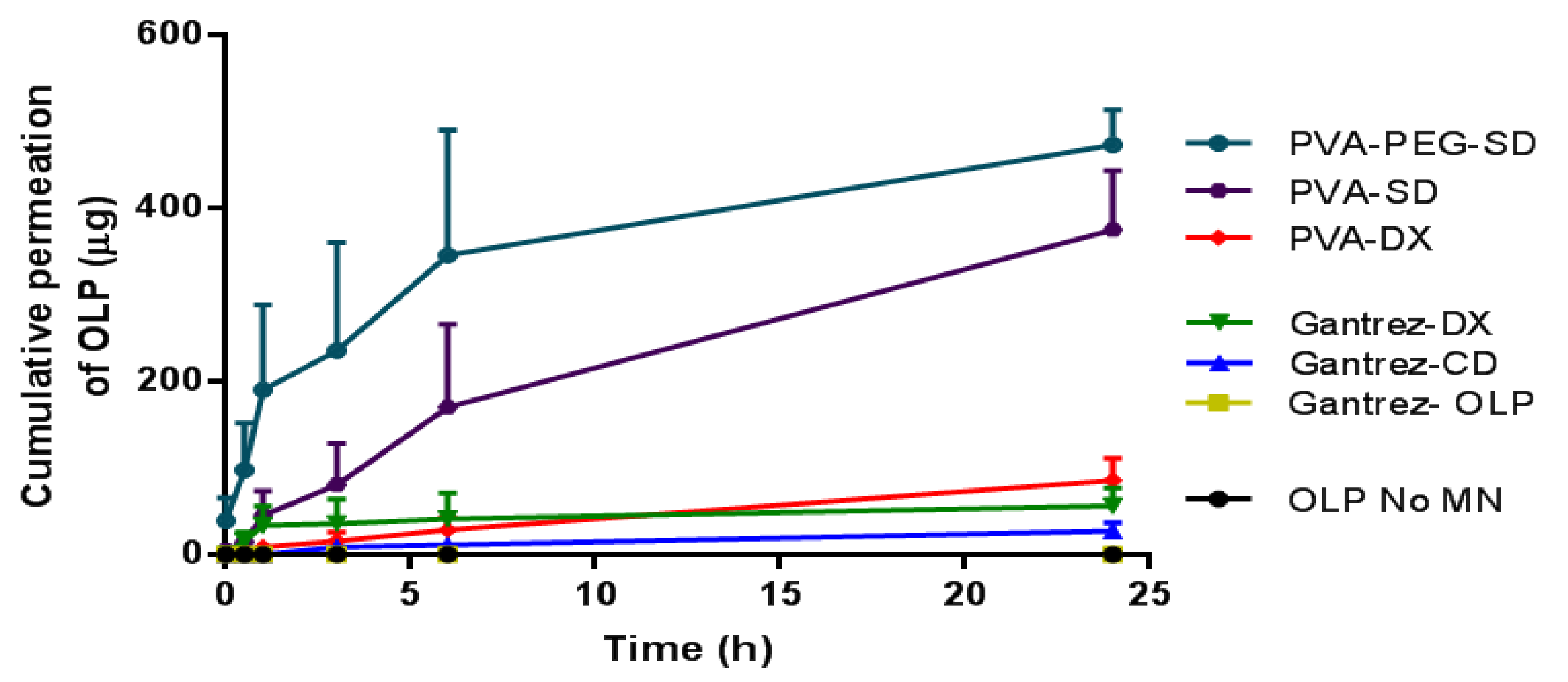


Figure 5. Cumulative permeation of OLP from formulated DCTs across dermatomed neonatal porcine skin via hydrogel-forming MAPs after 24 h. (means + SD, n = 6).

Conclusions and Future work

This work has proven that hydrogel-forming MAPs are a viable platform for the rate-controlled delivery of hydrophobic drugs. Future work will focus on the *in vivo* experimentation of this novel MAP platform.

References and Acknowledgements

[1] The British Medical Association and the Royal Pharmaceutical Society, BNF 78, 78th ed, 2019, pp. 398 - 399. [2] A. Stew. Pharm. Technol., vol. 39, no. 7, 2015, pp. 20 - 27. [3] R. F. Donnelly, T. R. R. Singh, M. J. Garland, K. Migalska, R. Majithiya and A. D. Woolfson, Adv. Funct. Mater., vol. 22, no. 1, 2012, pp. 4879 - 4890. [4] R. F. Donnelly, M. T. C. McCrudden, A. Z. Alkilani, E. Larrañeta, E.